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2020.0 DEFENDER (LE), 501-08

EXTERIOR TRIM AND ORNAMENTATION

REAR SPOILER (G2401678)

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REMOVAL

 NOTE:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

1.

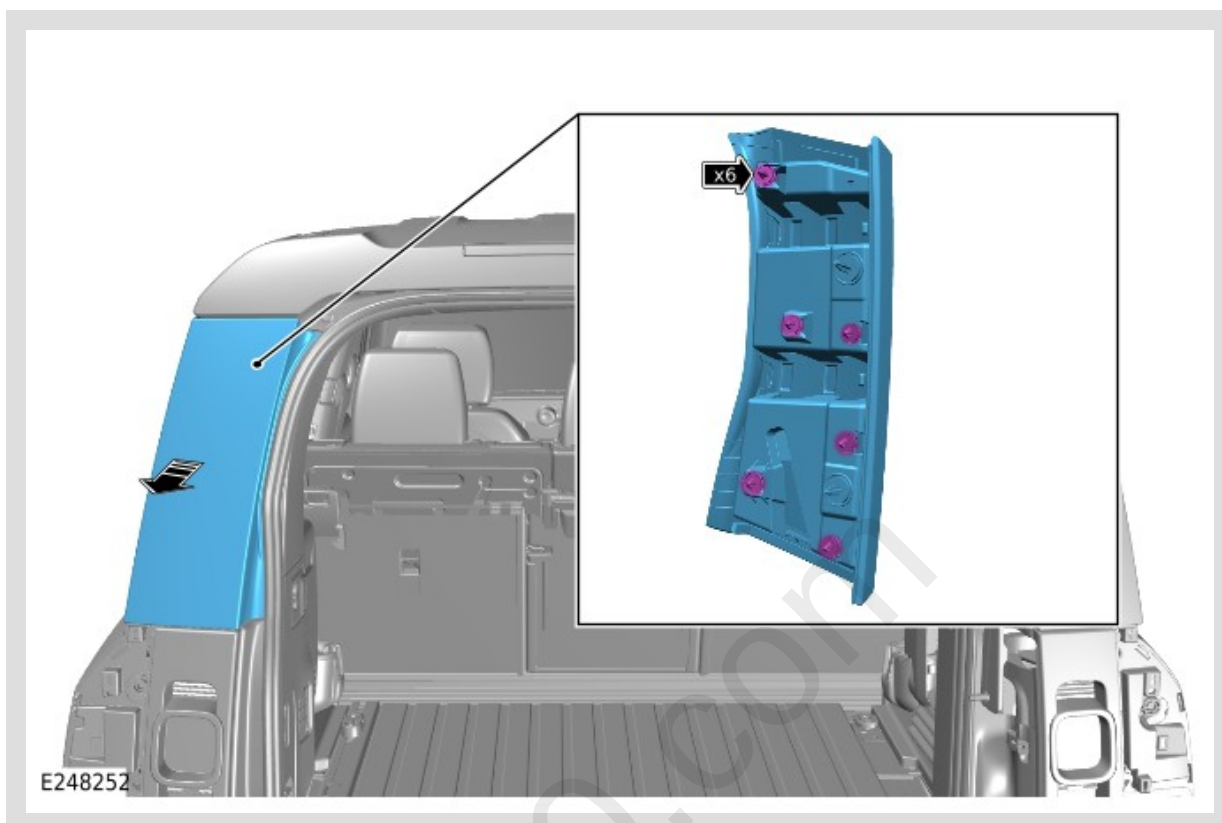


Open the tailgate.

2.

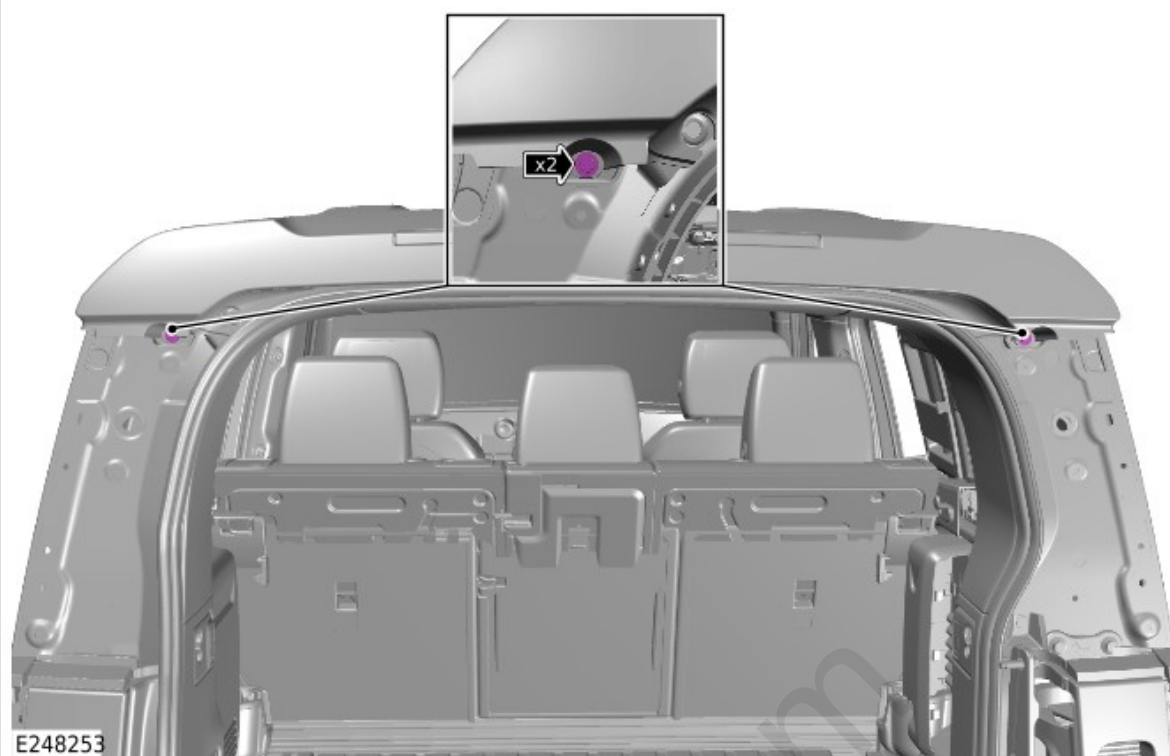
 NOTE:

Repeat this step for the other side.



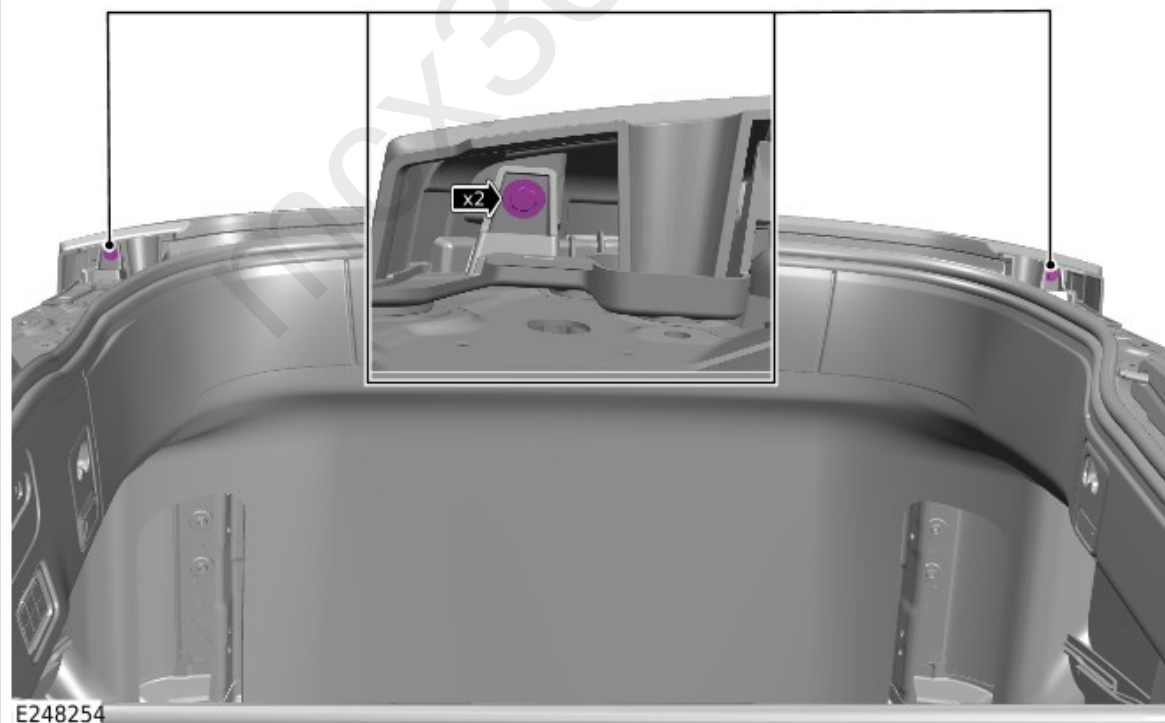
- Release the 6 clips.
- Remove the upper body finisher.

3.



Remove the 2 bolts.

4.



Remove the 2 bolts.

5.

 NOTE:

Do not remove the component at this stage.

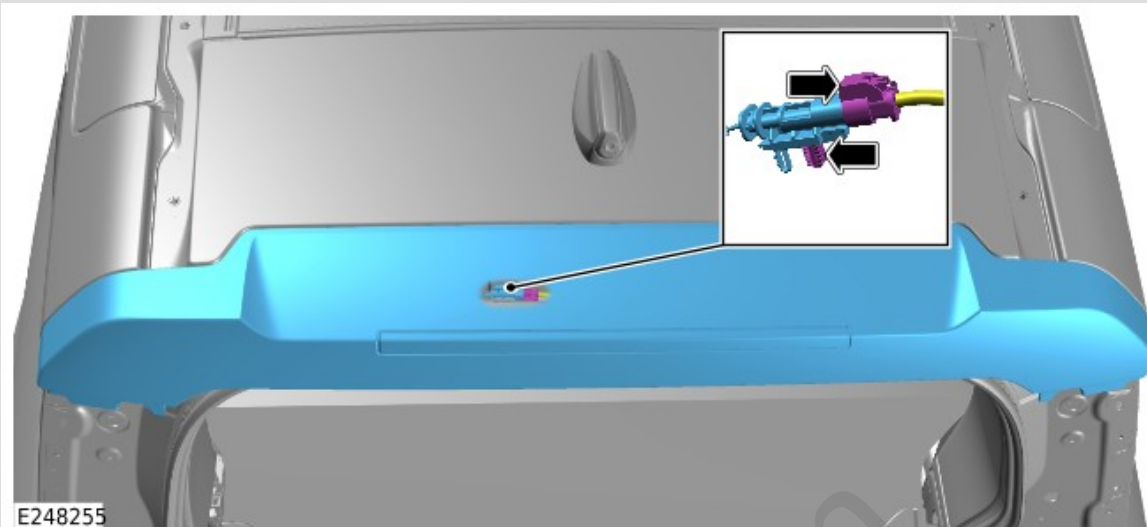


Release the 11 clips.

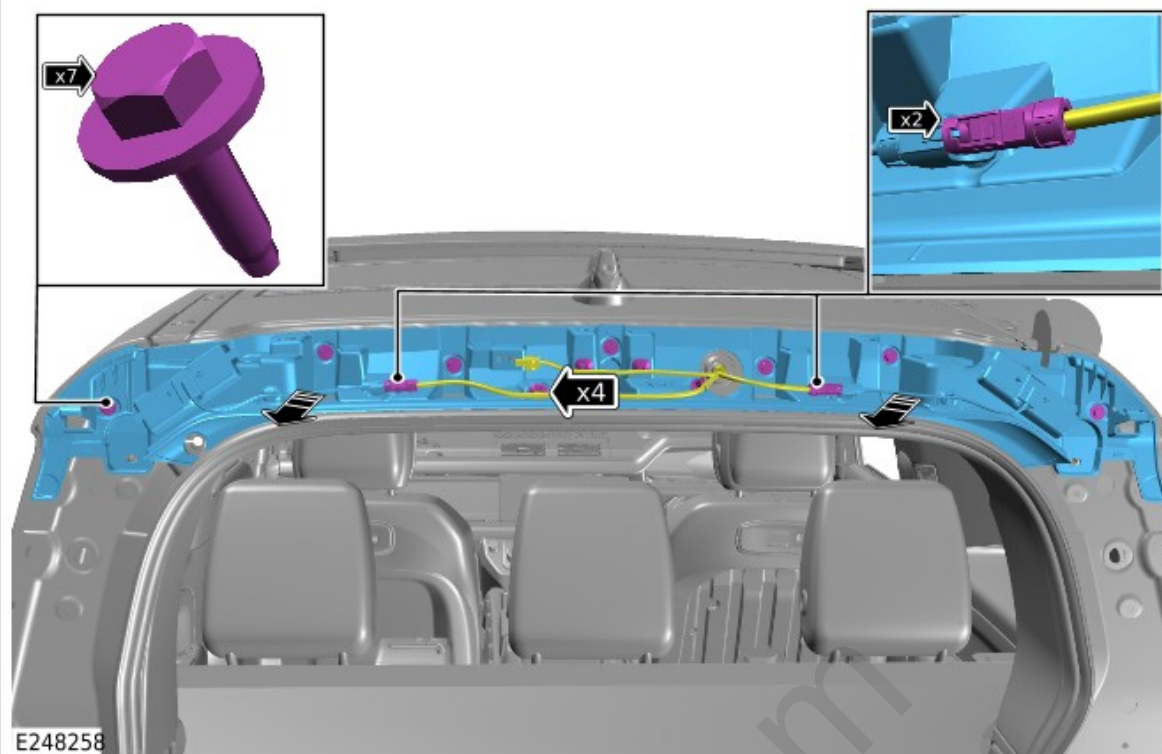
6.

 NOTE:

With assistance remove the components.



- Release the 2 clips.
- Disconnect the electrical connector.
- Remove the rear spoiler finisher.

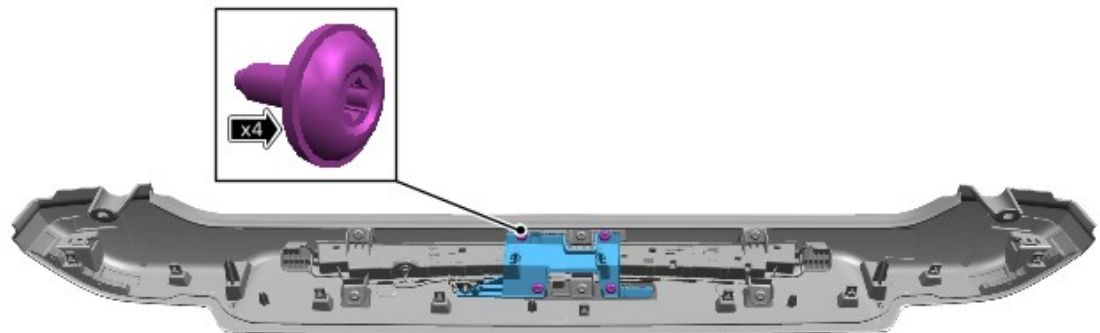


- Disconnect the 2 electrical connectors.
- Remove the 7 bolts.
- Release the 4 wiring harness clips.
- Remove the rear spoiler bracket.

8.

 NOTE:

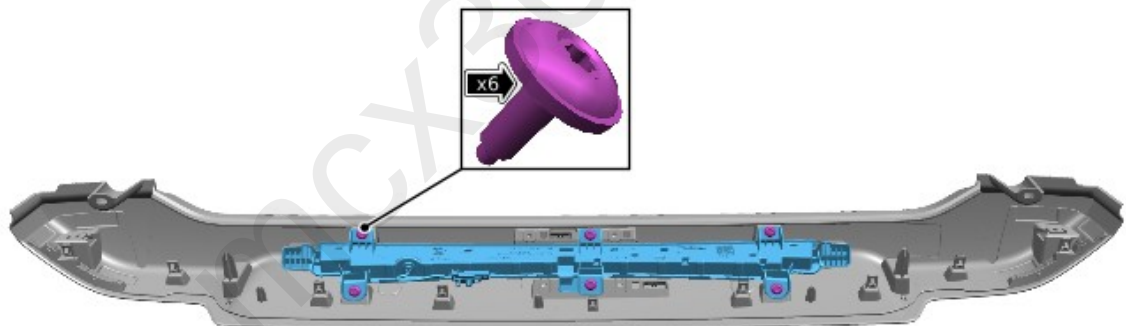
Do not disassemble further if the component is removed for access only.



E248256

- Remove the 4 screws.
- Remove the High Mounted Stop Lamp (HMSL) bracket.

9.



E248257

- Remove the 6 screws.
- Remove the HMSL.

INSTALLATION

1.

NOTE:

Only do the following step(s) if the component was previously removed.

- Install the High Mounted Stop Lamp (HMSL) to the rear spoiler finisher.
- Install and tighten the 6 HMSL screws.

Torque: 2Nm

2.

NOTE:

Only do the following step(s) if the component was previously removed.

- Install the HMSL bracket.
- Install and tighten the 4 HMSL bracket screws.

Torque: 2Nm

3.

- Install the rear spoiler bracket.
- Install and tighten the 7 rear spoiler bracket bolts.
Torque: 4.5Nm
- Connect the 2 electrical connectors to the rear spoiler bracket.
- Install the 4 wiring harness clips.

4.

NOTE:

With assistance, install the component.

- Connect the electrical connector to the HMSL.
- Install the 2 electrical connector clips to the rear spoiler bracket.
- Install the rear spoiler finisher.

5.

Install the 11 rear spoiler finisher clips.

6.

- Install and tighten the 4 rear spoiler finisher bolts.

Torque: 4.5Nm

7.



NOTE:

Repeat this step for the other side.

Install the upper body finisher.

8.

Close the tailgate

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